

# Work Order ID 90968

Tuesday, October 02, 2012 8:26:25 AM

\*90968\*

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Item ID: D3595-063-450 Accept \*N9000040100\* Setup Start \*NS1\*  
 Revision ID: Stop \*NS2\*  
 Item Name: RUBBER CUSHION  
 Start Date: 10/2/2012 Start Qty: 30.00 \*30\* Cust Item ID:  
 Required Date: 10/5/2012 Req'd Qty: 30.00 \*30\* Customer:  
 Reference:

Approvals: Process Plan: mf Date: 12-10-02 Tooling: Date: Run Start \*NR1\*  
 QC: Date: SPC (Y/N): Date: Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D3595	Rev A

100 0.00  
 \*100\* FLOW WATER JET  
 Waterjet Memo 0.00  
 FLOW CNC Waterjet 1-Cut as per Dwg D3595 Dwg Rev: A Prog Rev: A 2-  
 Deburr if necessary

110 0.00  
 \*110\* QC2- Inspect parts off machine FAI/FAIB  
 QC Memo 0.00  
 Quality Control

120 0.00  
 \*120\* QC8- Inspect parts - second check  
 QC Memo 0.00  
 Quality Control

60 12-10-3

60 12-10-3

64  
 12-10-03

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Item ID: D3595-063-450

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Item Name: RUBBER CUSHION

Stop **\*NS2\***

Start Date: 10/2/2012 Start Qty: 30.00

**\*30\***

Cust Item ID:

Required Date: 10/5/2012 Req'd Qty: 30.00

**\*30\***

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop **\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

Identify as per dwg & Stock Location: LG57

0.00

**\*130\***

Packaging

Memo

0.00

Packaging

64    0    0    AS  
12-10-3

140

QC21- Final Inspection - Work Order Release

0.00

**\*140\***

QC

Memo

0.00

Quality Control

12/10/34  
MF  
12-10-03

# Picklist Print

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Work Order ID: 90968

Parent Item: D3595-063-450

Parent Item Name: RUBBER CUSHION

Start Date: 10/2/2012

Required Date: 10/5/2012

Start Qty: 30.00

Required Qty: 30.00

Comments: IPP Rev:A New Issue 07-08-07 JLM Verified By:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MNEO80S.125 NEOPRENE SHEET 0.125		Purchased	No			100	sf	157.2944	0.0196	0.6189474	1.5	10-2-12	

Location

Loc Qty

Loc Code

MAT052

157.2944

115916

157.2944

115916

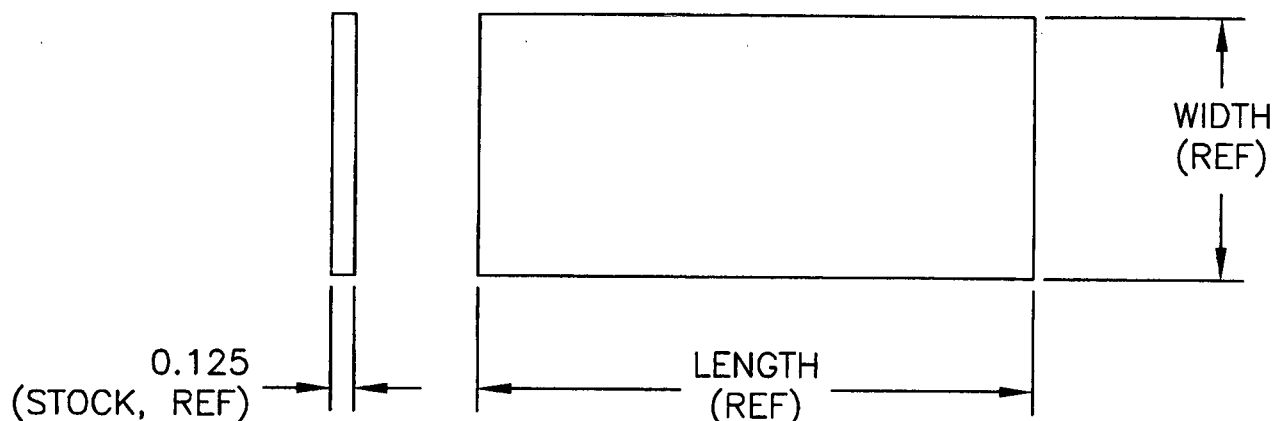
60



DESIGN PH	DRAWN BY PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D3595	REV. A SHEET 1 OF 1
DATE 07.02.07		TITLE RUBBER CUSHION	SCALE NTS
A	07.02.07	NEW ISSUE	

RELEASED  
07.02.14 [Signature]

## SPECIFICATION CONTROL DRAWING



SPECIFICATION: D3595-XXX-YYY RUBBER CUSHION

WIDTH  
LENGTH

EG: 0.75"x4.30" RUBBER CUSHION = D3595-075-430

### NOTES

- 1) MATERIAL: BLACK NEOPRENE SHEET, 0.125 THICK,  
80 DUROMETER (REF DART SPEC. M-NE080-S.125)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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